## Difference between M1868 &M1768 Product Analysis

## - Specification:

型式 Model		活盛直徑 Piston	活塞面模 Piston Area		最大拉桿出力 Max. Draw Bar Force		價性矩I Moment of	質量 Mass
		Dia.	推側 Push Side	拉側 Pull Side	推側 Push Side	拉側 Pull Side	Inertia I	
		mm	Cm²	cm <sup>2</sup>	kN (kgf)	kN (kgf)	kg-m²	kg
停產	M1868	180	198	197	74(7546)	73.5(7495)	0.098	28
新品	M1768	175	184	183	69.3(7067)	69(7036)	0.096	27.5
泛用	M1875	180	198	183	74(7546)	69(7036)	0.095	26

## 二、 Description:

- 1. The M1868 has a large pull-side piston area. When the draw tube pull and push will result in the chuck damage as well as work piece distortion, if haven't reduce oil pressure.
- 2. The piston area of M1768 is equal to M1875 which end user is not necessary to calculate the capacity of oil pressure anymore additionally.
- 3. The outside and mounting size is also compatible to M1875. Please refer to the drawing M1768 and M1868 for comparison.
- 4. We'll processing update our model M1768 instead of M1868 on our official website.

Issue by Di Chun Iron Work Co., Ltd 06.25.2019